

Garant

for indexable inserts DD.. DDJNR 93°, right-hand, Shank / insert size:
20/15mm


Order data

Order number	250628 20/15
GTIN	4067263122128
Item class	21U

Description
Version:

Highly efficient cooling directly on the cutting edge and additional flank face cooling.

Note:

Coolant transfer via slot on the underside of the shank in conjunction with GARANT Master Eco holders No. 319006 – 319136 or No. 317900 for shank length < 125 mm. Optional connection possibility via hose connection (G 1/8 inch) No. 269207 and 269208.

Technical description

Insert size	15 mm
Series	Master Eco
ISO code toolholder	DDJNR/L 2020K15
Shim screw	259027 8
Overall length L	125 mm
Shim	259031 50
suitable indexable insert	DN.. 1506..
Functional width L ₄	25 mm
Shank size	20 mm
Clamp, screw, spring	259036 24

Head length L ₁	40 mm
Standard	Works standard
Application type	right-hand
Through-coolant	yes
Setting angle κ	93 degrees
Application	External longitudinal turning
Application	External longitudinal turning
Type of product	Boring bar

Accessories

Shim screw Type 8	259027 8
Shim Type 50	259031 50